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RBW6205G26351-3G-1

Job Sheet 186452



Part No: RBW6205G26351-3G-1

Job Qty: 10 ea

Part Name: Lever Protection



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G26351-3G Rev 1

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	10 pcs		12/7/18	0.00	0.00	Waterjet - Flow		SC 18/12/05
120	QC	10 pcs		12/7/18	0.00	0.00	QC2 Waterjet-4		SC 18/12/05
130	QC	10 pcs		12/7/18	0.00	0.00	QC8-6		
140	Packaging	10 pcs		12/7/18	0.00	0.00	Packaging3		7/10
150	QC21-SA	10 Ea		12/7/18	0.00	0.00	QC21		DEC 07 2018

Part Op Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 1 Prog Rev: 1 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINS0.040	MDELRIN Sheet 0.04 thick	.2800 sf (.028 ea)	110-Waterjet - Flow - 1	FM138615,84

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	MDELRINS0.040	0	5	0

Part Specifications

Specifications could not be found.

Plex 11/15/18 3:04 PM Dart.lajeunesse.marie

6As
70
9-89

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update

Work Order: _____		DISPOSITION		AGAINST	
Part No. _____		Rework ☐		Skid-tail ☐	
NCR No. _____		Scrap ☐			
Date : _____		Step #: _____			
Description Work Order Deviation					
Root Cause		CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐		Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER : _____			

DART AEROSPACE
Container No: S134839
Part: RBW6205G26351-3G-1
Job No: 186452
Serial No/Batch: S134839
Revision: 1
Inspector:
Exp Date:
Instructions:

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Engineering ☐
Quality ☐
Other ☐
742) Approval

ed By
Supervisor
cation

or
Approval

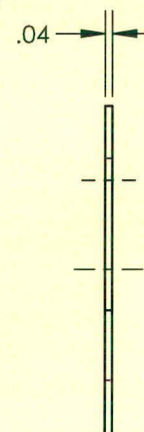
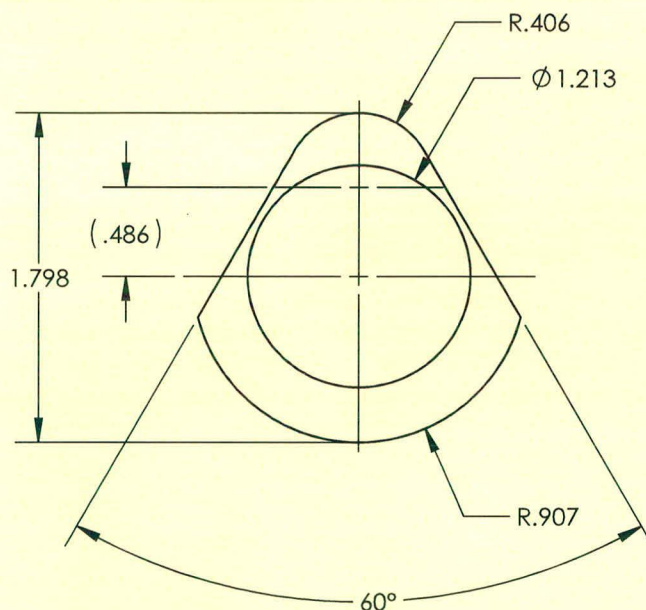
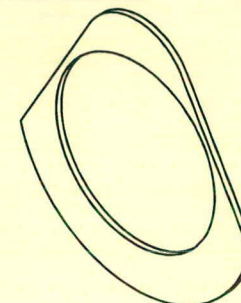
150

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REVISIONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186452 *ML*

1871-15



(-1)
LEVER PROTECTION

DART AEROSPACE	
TITLE LEVER PROTECTION	
DWG NO. RBW6205G26351-3G-1	REV 1
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: DD 05/03/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 05/03/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 05/05/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 05/10/2017	USED ON MODEL
APPROVED: JAG 05/17/2017	AW139
SCALE 1:1	DATE 5/3/2017
SHEET 2 OF 2	

